



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2537

Job Sheet 171917



Part No: D2537

Job Qty: 60 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 05.01.31 Material change on Step 2 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		2/10/18	0.00	0.00	Start Up Machining	9mm	JB 18-02-20
100	Hardinge	60 pcs		2/12/18	0.10	5.83	Hardinge	mm	JB 18-02-20
120	QC	60 pcs		2/12/18	0.00	0.00	QC8		JB 18/02/20
130	Packaging	60 pcs		2/12/18	0.00	0.00	Packaging3	5000	FEB 21 2018
140	QC21-SA	60 Ea		2/12/18	0.00	0.00	QC21	QC	

Part Op
Descriptions: 100 - 1-Machine as per Folio FA273 2-Deburr and Tumble

DAG
21 FEB 21 2018
BAC

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.4375	304 Round Bar 0.4375	6.8760 ft (.1146 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.4375	7	21	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.250inches ± 0.010	1.260 1.240		
2	Bushing	0.316inches + 0.005 - 0.000	0.321 0.316		
3	Bushing	0.438inches ± 0.010	0.448 0.428		

Plex 2/9/18 11:09 AM Dart.Gagnon.Michelle



Container No: S043700



Part: D2537

Job No: 171917

Serial No/Batch: S043700

Revision: D2537

Inspector:

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Date: 02/20/18